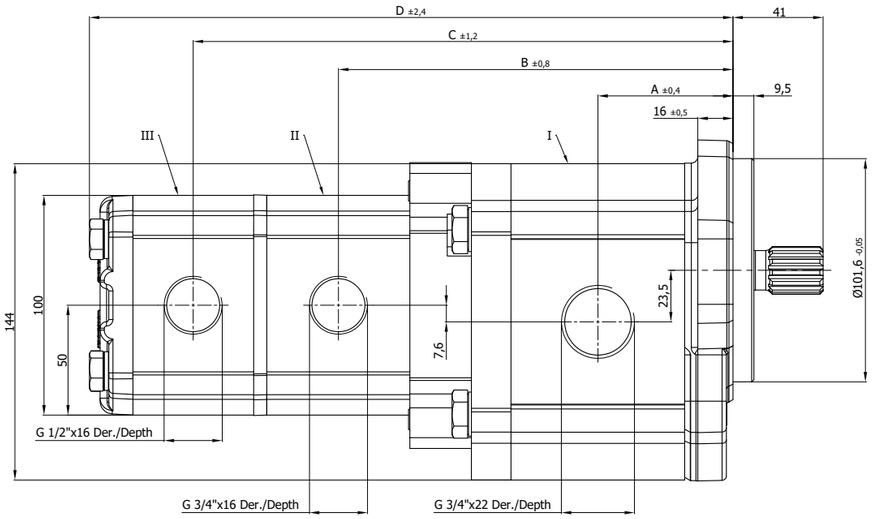
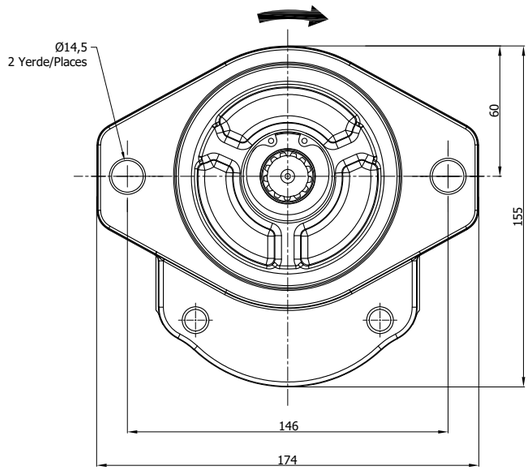
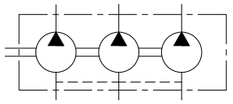
RESİM ÜZERİNDEN ÖLÇÜ ALMAYINIZ
DO NOT SCALE

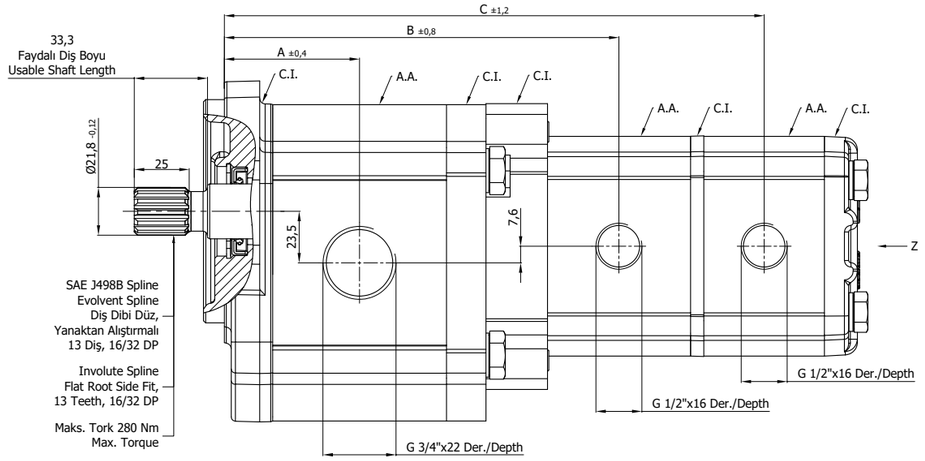


GİRİŞ PORTLARI
INTLET PORTS

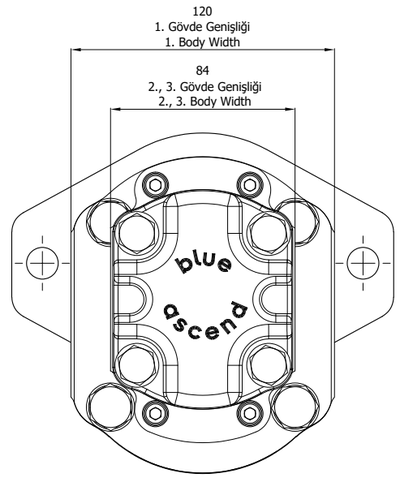




HİDROLİK DEVRE ŞEMASI
CIRCUIT DIAGRAM



ÇIKIŞ PORTLARI
OUTLET PORTS



Z görünüşü
View Z

Malzeme / Material	
A.A.	Alüminyum Alaşım / Aluminium Alloy
C.I.	Döküm / Cast Iron

Sıkma Torku / Tighten Torque (Nm)			
Giriş ve Çıkış Portu / Inlet and Outlet Port ISO 228/1			
Giriş / Inlet		Çıkış / Outlet	
G 1/2"	20 ±1	G 1/2"	50 ±2,5
G 3/4"	30 ±2,5	G 3/4"	90 ±5

Pompa Özellikleri / Pump Data			
Maks. Emiş Basıncı (bar) Max. Suction Pressure (bar)		0,25	
Keçe Tipi / Seals Type		NBR	FKM
Min. Sıcaklık (°C) Min. Temperature (°C)	Sürekli / Continuous	-20°	0°
	Aralıklı / Intermittent	-40°	-20°
Maks. Sıcaklık (°C) Max. Temperature (°C)	Sürekli / Continuous	+80°	+100°
	Aralıklı / Intermittent	+100°	+120°
Kirlilik Sınıfı Contamination Class		20/18/15 ISO 4406	
Test Şartnamesi Test Specification		R1037	
Yağ / Oil		ISO/DIN Standartlarına Göre Mineral Esaslı Hidrolik Yağlar - Mineral Oil Based Hydraulics Fluids According to ISO/DIN	
Viskozite/Viscosity		20 / 120 cSt	
Başlangıç Viskozite Start-up Viscosity		1500 cSt	

Pompa Kodu Pump Code	Pompa Tipi Pump Type	Dönüş Yönü Rotation	A ±0,4	B ±0,8	C ±1,2	D ±2,4	İletim Hacmi Displacement $cm^3/dev(cm^3/rev)$			Sürekli Çalışma Basıncı Continuous Pressure (bar)			Aralıklı Çalışma Basıncı Intermittent Pressure (bar) (10 sec.)			Ani Basınç Peak Pressure (bar) (2 sec.)			Min./Maks. Hız Min./Max. Speed d/d (rpm)	Keçe Tipi Seals Type
							I	II	III	I	II	III	I	II	III	I	II	III		
6070231000134	AP30.270/AP20.220/095.CDC705SN-T01	SAĞ / Clockwise	63,0	193,4	270,1	317,3	27,0	21,9	9,4	250	210	250	270	240	280	290	260	300	600/2500	NBR

Teknik Resim Onay Tablosu / Drawing Approval Table		
	Tarih / Date	İmza / Signature
Müşteri Customer		
Satış Departmanı Sales Department		
Arge Departmanı Kontrol R&D Department Checked		
Arge Departmanı Onay R&D Department Approved		

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CAD DRAW

TOLERANSLAR/TOLERANCES
(AKSİ BELİRTİLMEDİKÇE)
(UNLESS OTHERWISE STATED)

< 6 : ± 0.10
> 6 < 30 ± 0.20
>30 < 100 ± 0.30

AÇILAR ANGLES ±0.5

ÖLÇEK SCALE 1/1

PROJE NO: PROJECT NO:					
	P	Prototip için yayımlandı	A.K.	04.06.2025	
DEĞ. NO: E. C. NO:	REV. ISSUE	DEĞİŞİKLİK CHANGED	KONTROL CHECKED	TARİH DATE	

MALZEME
MATERIAL

PARÇA ADI:
PART NAME: Pompa Montajı
Pump Assembly

blue ascend hydraulics

ÇİZEN/DRAWN	M.SAİD KURAR
KONTROL/CHECKED	HÜSEYİN UYAR
ONAY/APPROVED	ALİ KEÇİCİ
TARİH/DATE	04.06.2025

ÇİZİM NO: / DRAWING NO: 1/1
AP30.270/AP20.220/095.CDC705SN-T01